Wrap:

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| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **Defect Number** | | | | | | | | | : | 0098F | | | | |
| **Defect Name** | | | | | | | | | : | Warp Float | | | | |
| **Defect Type** | | | | | | | | | : | Warp lines, vertical lines | | | | |
| **Fabric Type** | | | | | | | | | : | Shirting and Dress Goods - Chambray | | | | |
| **Description** | | | | | | | | | | | | | | |
| Warp Float (Face view) — This is a plain weave. The defect is the result of two adjacent ends of one shed becoming attached between the harness and the reed so as to prevent the end of the other shed from passing between them. This prevents the proper interlacing of warp and filling and appears as an end out on the face of the fabric as the yarn floats to the back.  Severity: Major  Category: I | | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | : | 0085 | | |
| **Defect Name** | | | | | | | : | Warp Floats or Mat-ups | | |
| **Defect Type** | | | | | | | : | Warp lines, vertical lines | | |
| **Fabric Type** | | | | | | | : | Shirting and Dress Goods - Chambray | | |
| **Description** | | | | | | | | | | |
| Warp Floats or Mat-ups — This defect is the result of three warp ends drawn through the same harness becoming matted together with a floating attachment of fiber between the drop wires and the harness. As the attachment approaches the harness, it restricts proper shedding and interferes with the interlacing of the warp and filling yarns. Erratically, the attachment is moved back by the build-up of tension from the movement of the harness to again repeat the cycle. This will continue until an end breaks or the restriction is noticed and removed by the operator.  Severity: Major  Category: I | | | | | | | | | | |
| **Defect Number** | | | | | : | 0098B | | | | | |
| **Defect Name** | | | | | : | Warp Float | | | | | |
| **Defect Type** | | | | | : | Warp lines, vertical lines | | | | | |
| **Fabric Type** | | | | | : | Shirting and Dress Goods - Chambray | | | | | |
| **Description** | | | | | | | | | | | |
| Warp Float (Back view) — This is a plain weave. The defect is the result of two adjacent ends of one shed becoming attached between the harness and the reed so as to prevent the end of the other shed from passing between them. This prevents the proper interlacing of warp and filling and appears as an end out on the face of the fabric as the yarn floats to the back.  Severity: Major  Category: I | | | | | | | | | | | |
| **Defect Number** | | | : | 0110 | | | | | | | | | |
| **Defect Name** | | | : | Warp Burl | | | | | | | | | |
| **Defect Type** | | | : | Warp lines, vertical lines | | | | | | | | | |
| **Fabric Type** | | | : | Bottomweights - Twill Derivatives | | | | | | | | | |
| **Description** | | | | | | | | | | | | | |
| Warp Burl — A distortion resulting from some superfluous material such as a thick slub, waste, or wild yarn being removed with a burling tool.  Severity: Minor  Category: I | | | | | | | | | | | | | |
| **Defect Number** | : | 0138 | | | | | | | | | | |
| **Defect Name** | : | Warp Floats | | | | | | | | | | |
| **Defect Type** | : | Warp lines, vertical lines | | | | | | | | | | |
| **Fabric Type** | : | Bottomweights - Twill Derivatives | | | | | | | | | | |
| **Description** | | | | | | | | | | | | |
| Warp Floats — This defect is the result of two warp ends, drawn through the same harness, becoming joined by a floating attachment of fiber between the drop wires and the harness. As the attachment approaches the harness, it restricts proper shedding and interferes with the interlacing of the warp and filling yarns. Erratically, the attachment is made to slide back on the warp ends by the build up of tension from the harness movement to again repeat the cycle. This will continue until an end breaks or the restriction is noticed by the operator.  Severity: Major  Category: I | | | | | | | | | | | | |